

Mica Band Heaters



Features

- Efficient, Reliable and Economical Solution
- Maximum 900 °F Operating Temperatures
- Build according to custom specifications
- Holes and cut-outs are available
- Broad range of Clamping and Terminal Types

Description

We provide special mica band heaters capable of 900 °F Operating Temperatures which is required temperatures in many plastic, packaging and medical laboratories. The construction normally involves a high temperature mica sheet uniformly wound with Nickel-chrome resistance wire housed in aluminized steel sheath for maximum heat transfer. Clamping and terminals have various option.

Applications

- Injection Molding Machines
- Plastic Extruders
- Blow-Molding Machines
- Medical Laboratory Tests
- Cylinders, Drums, Pipes & Holding Tank Heating

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Mica Strip Heaters



Features

- Efficient, Reliable and Economical Solution
- Maximum 800 °F Operating Temperatures
- Build according to custom specifications
- Holes and cut-outs are available
- Broad range of Terminal Types

Description

We provide special mica band heaters capable of 800 °F Operating Temperatures which is required temperatures in many plastic, packaging and medical laboratories. The construction normally involves a high temperature mica sheet uniformly wound with Nickel-chrome resistance wire housed in aluminized steel sheath for maximum heat transfer. Clamping and terminals have various option.

Applications

- Injection Molding Machines
- Plastic Extruders
- Blow-Molding Machines
- Medical Laboratory Tests
- Packaging Industries
- Cylinders, Drums, Pipes & Holding Tank Heating

Ceramic Band Heaters

Features

- Built-in Thermal Insulation
- 1500 °F Operating Temperatures
- Energy Efficient
- Long Life Heater
- Uniform Heat
- Build according to custom specifications
- Flexible for easy installation



Specifications

Insulation: 1/4" thick ceramic fiber insulation Sizes: Minimum 2" Diameter & 1" wide and up Terminals: Post Terminals Standard (1/4"-20 Thread or custom thread) Sheath: Corrosion Resistant Stainless Steel Lock-Up: Barrel Nut Standard (Optional Flange) Standard Gap: 1/4" when tightened Wall Thickness: 11/32" (+1/32", -.00) Temperature: Up to 1500 °F Watt Density: Up to 60W/Sq. in. Voltage: Up to 480 V (Single or three phase) Resistance Tolerance: +10%-5% Wattage Tolerance: +5%-10%

Constructions

Ceramic Band Heaters consists of helically wound Nickel-Chrome heating coil, evenly stretched and precisely stretched inside the insulating ceramic bricks to create uniform heating. 1/4" thick Ceramic fiber insulation gives minimum heat loss. Sensor holes can be provided according to requirement.

Cartridge Heaters

Features

- Swaged Cartridge Heaters
- Exceptional Heat Transfer Characteristics
- Welded end disc prevents contaminations
- Efficient Heat Transfer
- Optional Built-in Thermocouple
- Maximum 1400 °F Operating Temperatures
- Various lead options

Specifications

- Diameter Tolerance 0.002"
- Length Tolerance 2%
- Wattage Tolerance +5%, -10%
- Camber Tolerance 0.025"



Construction

Nickel-chromium resistance wire is precisely wound on high purity magnesium oxide cores and filler materials swaged inside stainless steel sheath. Compacted design gives maximum heat transfer. Nickel-chromium resistance wire gives maximum heater life. High temperature lead wires or nickel pins are swaged into the heater. End discs are welded to prevent contamination.

Coil Heaters

Features

- Can be used for quick heating and cooling
- Standard sizes available with various cross sections
- Various watt Density option available
- Design for evenly distributed heat
- Precision fit on Hot Runner Nozzle
- Highly Non-corrosive
- Accuracy fit on hot runner spouts



- Hot runner nozzle & Bushing
- Pipe forming
- Tube extrusion

Description

Coil heaters are an advance concept of thermal engineering which has a construction similar to high watt density cartridge heaters. The basic concept of these heaters consists of compacted MgO, high temperature Nickel-chrome resistance wire and chrome nickel steel tube. These heaters also known as high performance tubular heaters or cable heaters. These heaters can be constructed with or without built in thermocouple.

SD heaters & Controllers produces Coil Heaters that guarantee the best as for multiple applications and executions. The essential development of these heaters comprises of compacted MgO, High Temperature Nickel-Chrome Resistance Wire and Nickel-Chrome Tube. These heaters can be built with or without inherent thermocouples. They are generally utilized on hot runner spouts and manifolds.



Micro Tubular Coil Heaters

Features

- Can be used for quick heating and cooling
- Staggered cold leads
- Robust construction
- Very high resistance to mechanical shocks
- Maximum 1250 °F Operating Temperatures

Specifications

- Voltage: Up to 240V
- Watt Density: Max. 100W/Sq. inch
- Surface Temp: Max. 1250 °F
- Thermocouple: Available
- Diameter Tolerance: ± 0.15mm
- Length Tolerance: ± 5%
- Wattage Tolerance: ± 10%



Applications

- Injection Molding Nozzle
- Hot Runner Nozzle & Bushing
- Packaging Industries
- Thin Walled Container Moulds

Description

Micro Tubular Coil heaters are manufactured in round, square or rectangular section to guarantee the greatest thermal exchange keeping an excellent efficiency and good reliability. High Temperature Nickel-Chrome Resistance wire is uniformly distributed in a compacted MgO insulation, inside Nickel-Chrome Sheath. These heaters are annealed after manufacturing. These heaters can be manufactured with built in thermocouple J or K type.

Self-Regulating Heating Cable

Self-Regulating Heating Cable is also known as Heat Trace Cable amongst the industry. It is used for a wide range of applications for freeze protection including pipes, valves, tanks, roofs, gutter and much more.

Features

- Self-Regulating or Constant-Wattage Heating Cable
- Ideal for long run on pipes and vessels
- Customizable length
- Maximum 500 °F Operating Temperatures
- Saves energy
- Low installation cost



Applications

- Freeze Protection
- Viscosity Control
- Low to High Temperature Process Maintenance
- Any location including Hazardous Location

Output (W/Ft @ 50 °C)	Volts	Part Number
3	120	SRHC120V03W
3	240	SRHC240V03W
5	120	SRHC120V05W
5	240	SRHC240V05W
8	120	SRHC120V08W
8	240	SRHC240V08W
10	120	SRHC120V10W
10	240	SRHC240V10W

Silicon Rubber Heater

Features

- Designed in the exact shape and size
- Standard designs are available in stock
- Moisture, Chemicals and Acid Resistant Silicon

Applications

- Freeze Protection
- Medical Equipment
- Semi-Conductor Processing Equipment
- Condensation Prevention



Description

Silicon Rubber Heaters are flexible and lightweight heaters which are able to withstand temperatures up to 450 °F. Our premium quality products have high dielectric strength that is resistant to moisture, chemicals and acids found in various industrial plants / place. Our experience allows us to make complex shapes and meet the exact requirements of your application. Silicon Rubber Heaters are rugged, thin, flexible and maintain dimensional stability. Holes and cut-outs are available according to requirements. These heaters can be manufactured with built in thermocouple J or K type.

Applications

- Freeze Protection
- Aerospace
- Automotive
- Heated Press
- Drum Heating
- Autoclaves

Data Sheet

- Structure: Heating Element Vulcanized between two layers of Silicon Rubber
- Insulation: Fiberglass reinforced Silicon Rubber
- Heating Element: Nickel Chrome Heating Wire
- Supply Voltage: 0 400 V
- Max. Temp: 500 °F
- Standard Thickness: 1.5mm
- Flammability: Flame Retardant
- Moisture: Moisture Proof
- Power Leads: High Temperature PTFE or Silicon Insulated Leads

Silicon Heater Design Data

Heater Temperature Rise in Still Air



Stock List

Width (in)	Length (in)	Watts	120V Part #	240V Part #
1	2	10	SRH101002010	SRH201002010
1	3	15	SRH101003015	SRH201003015
1	4	20	SRH101004020	SRH201004020
1	5	25	SRH101005025	SRH201005025

Tubular Heater

Tubular Elements: Features and Components



Features

- Swaged for good Electrical Insulation
- Uniform Thermal Heat
- Water Proof
- Low Maintenance
- Copper or Stainless Steel Terminals

Applications

- Water, Liquid and Air Heating
- Viscous Oil & Storage Tanks
- Vessels
- Chemical Industries
- Electroplating Industries

Description

Tubular Heaters have the longest life span of any heater. A heating coil is inserted into a Stainless Steel Sheath, and MgO powder is used to fill the spaces between sheath and heating coil to create tubular shaped construction.

The heater is used in variety of applications due to its flexible shape, which is one of its major features. It is widely used in many fields to heat both gas and liquid.

Screw Plug Heater



Features

- Swaged for good Electrical Insulation
- High Temperature Applications
- Brazed or Welded end construction
- Compact Design
- Rugged construction
- Long Life Metal Sheath
- Provide wiring box for electrical connection
- Multiple elements in one screw plug heater
- High, Medium or Low watt density for various processes

Application

- Hot Runner Mould System
- Ovens & Dryers
- Packaging Machinery
- Engineering Industries
- Plastic Processing Machinery

Description

Screw Plug Immersion Heaters consist of tubular elements welded or brazed into a threaded screw plug which can then be inserted into a threaded opening in a tank wall or through a mating full or half coupling. The electric heating elements are constructed with high quality Nickel – Chrome resistance Wire, centered in Stainless Steel Tube and insulated with high purity compacted MgO. The element tube material varies according to specific requirements. The Elements are either welded or brazed to a threaded boss, which is available in a variety of materials to suit the application.

Flanged Heater



Features

- Rugged Construction
- Swaged for good Electrical Insulation
- ASA Carbon Steel Flange ranges from 3" 14"
- Moisture or explosion resistant terminal enclosure
- Thermowell for replaceable thermostat bulb
- Superior Chemical Resistance

Application

- Hot Runner Mould System
- Hot Water Storage Tank
- Warming Equipment
- Food Processing Equipment
- Boiler Equipment
- Freeze protection of any Fluid

Description

Flanged Immersion Heaters are manufactured with highly compacted tubular heaters which are bent U-Shape and welded or brazed onto a Flanges of various shapes and sizes. Flange heaters enable high heating performance within the smallest space. They are commonly used in many chemical, petroleum and water based applications.

Quartz Tube Radiant Heaters



Features

- Compact and versatile
- Quick heat and cool down response
- Clean heat energy
- Lower power consumption
- High Operating Temperature

Application

- Shrink Packaging
- Laminating
- Fusing Plastics
- Thermal Copying Equipment
- Vulcanizing Rubber

Description

Quartz Radiant Heaters are designed for applications that require infrared radiant heating. Quartz Radiant Heaters consists of helically wound Nickel – Chrome coil hosed in a pure Quartz Tube. It is terminated with specially designed ceramic insulating caps.

Ceramic Infrared Heaters



Features

- Nickel Chrome Resistance Wire
- Corrosion and Oxidation resistant
- Useful wavelength range (2-10 microns)
- Operating Temperature 550 °F to 1400 °F
- Average Operating Life up to 20,000 hours (depending on condition)

Application

- Thermoforming and Vacuum Forming
- Hot Stamping
- Heat Therapy

Description

Ceramic Infrared Heaters are efficient, robust heaters which provide long wave infrared radiation. They are used in diverse range of industrial processes. Most plastics and many other materials absorbs infrared wave best in this range.

Thermocouples



Features

A Thermocouple is an electric device consisting of two different conductors forming electrical junctions at a different temperatures. A Thermocouple produces a temperature-dependant voltage as a result of thermoelectric effect, and this voltage can be interpreted to measure temperature.

Commercial thermocouples are inexpensive, interchangeable, are supplied with standard connectors, and can measure a wide range of temperatures. In contrast to most other methods of temperature measurement, thermocouples are self-powered and require no external form of excitation.

Thermocouples are widely used in science and industry; application include temperature measurement of kilns, gas turbine exhaust, diesel engines, and other industrial processes.

Junction Styles

•	Grounded: With Single or dual element, this type provides fast response with protection from the process.	<u>Junction</u> G – Grounded	
•	Un-Grounded: Improved protection from interference that may be picked up by the sheath. Response time may be slower.	U – Ungrounded	
•	Grounded: Very fast response time. Not suitable for many processes because of corrosion.	E – Exposed	- ,



RTD Tolerance Chart

RTD WIRE CONFIGURATION:



ADJUSTABLE BAYONET STYLE THERMOCOUPLES AND RTDs





FIXED BAYONET THERMOCOUPLES AND RTDs



FIXED COMPRESSION THERMOCOUPLES AND RTDs





RING TERMINAL THERMOCOUPLE



5.

PLASTIC MELT THERMOCOUPLES & RTDs



EXTENSION CABLES





MgO INSULATED THERMOCOUPLE & RTDs





THERMOCOUPLE & RTD ASSEMBLIES



THERMOWELLS IN STOCK

MATERIAL	STEM (A")	PROCESS (in)
304 SS	2.5"	1/2"
304 SS	4"	1/2"
304 SS	6"	1/2"
304 SS	9"	1/2"
304 SS	4"	3/4"
304 SS	6"	3/4"
304 SS	9"	3/4"
304 SS	12"	3/4"
316 SS	4"	1/2"
316 SS	6"	1/2"
316 SS	9"	1/2"
316 SS	6"	3/4"
316 SS	9"	3/4"
BRASS	4"	1/2"
BRASS	6"	1/2"
BRASS	9"	1/2"
BRASS	6"	3/4"
BRASS	9"	3/4"



MgO INSULATED THERMOCOUPLE & RTDs - EXTENSION STYLE



MAGNET STYLE THERMOCOUPLE



THERMOCOUPLE ELEMENTS





PIPE WELL THERMOCOUPLE & RTD ASSEMBLIES



FLANGE THERMOWELL SENSOR ASSEMBLIES



SANITARY TRI-CLAMP ASSEMBLIES





CIP SANITARY CONNECTED RTDs



CIP SANITARY REDUCED TIP RTD'S





DRILLED THERMOWELL - THREAD CONNECTION T-SERIES



DRILLED THERMOWELL - FLANGED CONNECTION TF-SERIES





SANITARY TRI-CLAMP THERMOWELL SAN-SERIES





Melt Pressure Transducers for extruders

Introduction

TP100 Series Melt Pressure Transducer is a fluid filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at a process temperature up to 750°F (400°C). The electronics of each transducer is a Wheatstone Bridge strain gauge insuring high accuracy and reliability. The TP100 Series Melt Pressure Transducer comes with 6" rigid stem and 6 pin Bayonet connector. PT100 series is the most common style melt pressure transducer configuration.

Features:

Pressure Ranges: 0-10,000 psi (metric range available)			
Mounting:	1/2-20 UNF mounting thread		
Diaphragm:	Standard Inconel		
Temperatures:	Diaphragm 750°F (400°C)		
	Electronics 225°F (107°C)		
Accuracy:	+/- 0.5% Combined Error		
Connector:	6 pin Bayonet Connector		
	(8 pin option vailable)		
Output:	3.3 mV/V (2.5mV/V option available)		
Excitation Volt:	10VDC - recommended		
Calibration:	80% output calibration		

TP100 Series



Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- Rigid stem makes installation fast and easy
- Reliable, repeatable and accurate pressure measurements
- wide variety of pressure ranges
- One year warranty

TP1 X	X	- P)	хх	X	X	X
0 - 6"stem 9 - 9"stem 1 - 12"stem	1 - 3.3mV/V 2 - 2.5mV/V	1 1 3 5 7 1 1 2	1 M-Ps 1.5 B-Ba 5 P-M 7.5 K-kg/ 10 15 20	i x 1000 S - 6 pin Bayonet ur x 100 G - 6 pin Screw MPa 8 - 8 pin Screw cm2 N - 1/2"NPT+ 36" Teflon	 S - Standard Inconel C - Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite 	 - 1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy E - Epoxy Filled Can W - Tig Welded Can with Epoxy

Melt Pressure Transducers for extruders

Introduction

TP200 Series Melt Pressure Transducer is a fluid filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at a process temperature up to 750°F (400°C). The electronics of each transducer is a Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TP200 Series Melt Pressure Transducer, has a 6" rigid stem along with 18" of fluid filled flex capillary for optimal thermal isolation. The PT200 series is the most common style melt pressure transducer configuration.

Features:

Pressure Ranges: 0-10,000 psi (metric range available)			
Mounting:	1/2-20 UNF mounting thread		
Diaphragm:	Standard Inconel		
Temperatures:	Diaphragm 750°F (400°C)		
	Electronics 225°F (107°C)		
Accuracy:	+/- 0.5% Combined Error		
Connector:	6 pin Bayonet Connector		
	(8 pin option vailable)		
Output:	3.3 mV/V (2.5mV/V option available)		
Excitation Volt:	10VDC - recommended		
Calibration:	80% output calibration		

TP200 Series



Benefits

- Significant price/performance advantage over competitor's models
- · Direct replacement for competitor's models
- 18" of flexible capillary with stainless armor for optimum thermal isolation
- Reliable, repeatable and accurate pressure measurements
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

TP2 X	X	- P X	X	X	X	X
0 - 6"stem + 18"Flex 1 - 12"stem + 18"Flex 3 - 6"stem + 30"Flex 4 - 12"stem + 30"Flex 8 - 8"stem + 18"Flex 9 - 9"stem + 18"Flex	1 - 3.3mV/V 2 - 2.5mV/V	1 1.5 3 5 7.5 10 15 20	M - Psi x 1000 B - Bar x 100 P - MPa K - kg/cm2	 S - 6 pin Bayonet G - 6 pin Screw 8 pin Screw N - 1/2"NPT+ 36" Teflon 	S - Standard Inconel C - Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite	 - 1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy E - Epoxy Filled Can W - Tig Welded Can with Epoxy

Melt Pressure Transducers for extruders

Introduction

TPX Series Melt Pressure Transducer is a fluid filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at a process temperature up to 750°F (400°C). The electronics of each transducer is a Wheatstone Bridge strain gauge insuring high accuracy and reliability. The TPX Series Melt Pressure Transducer, has a 6" rigid stem along with 18" of fluid filled flex capillary for optimal thermal isolation. The temperature sensor is mounted behind the diaphragm which provides melt pressure and temperature from a single hole. The PTX series is the most

Features:

Pressure Ranges	: 0-10,000 psi (metric range available)	TPX Series
Mounting:	1/2-20 UNF mounting thread	
Diaphragm:	Standard Inconel	
Temperatures:	Diaphragm 750°F (400°C)	and the second
	Electronics 225°F (107°C)	XX
Accuracy:	+/- 0.5% Combined Error	
Connector:	6 pin Bayonet Connector	
	(8 pin option vailable)	
Output:	3.3 mV/V (2.5mV/V option available)	
Excitation Volt:	10VDC - recommended	
Calibration:	80% output calibration	

Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- Optional Temperature sensor to provide melt pressure and temperature from a single hole
- · Reliable, repeatable and accurate pressure measurements

common style melt pressure transducer configuration.

- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty



Melt Pressure Transmitters

Introduction

TT100 Series Melt Pressure Transducer is a fluid filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at a process temperature up to 750°F (400°C). The electronics of each transducer is a Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TT100 Series Melt Pressure Transducer comes with 6" rigid stem and 6 pin Bayonet connector. TT100 series is the most common style melt pressure transducer configuration.

Features:

TT100 Series

Pressure Ranges	: 0-15,000 psi (metric range available)
Mounting:	1/2-20 UNF mounting thread
Diaphragm:	Standard Inconel
Temperatures:	Diaphragm 750°F (400°C)
	Electronics 225°F (107°C)
Accuracy:	+/- 0.5% Combined Error
Connector:	6 pin Bayonet Connector
	(8 pin option vailable)
Output:	4-20mA or 0-10 VDC
Excitation Volt:	24VDC - recommended
Calibration:	80% output calibration



Benefits

- Significant price/performance advantage over competitor's models
- · Direct replacement for competitor's models
- · Rigid stem makes installation fast and easy
- Reliable, repeatable and accurate pressure measurements
- · Zero and Span adjustment
- wide variety of pressure ranges
- One year warranty

TT1 X	X	- P	X	X	X	X	X
0 - 6"stem 9 - 9"stem 1 - 12"stem	4 - 4-20mA 5 - 0-5VDC 6 - 1-5VDC 7 - 0-10VDC	;	1 1.5 3 5 7.5 10	M - Psi x 1000 B - Bar x 100 P - MPa K - kg/cm2	 S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw N - 1/2"NPT+ 36" Teflon 	 S - Standard Inconel C - Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite 	 - 1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy E - Epoxy Filled Can W - Tig Welded Can with Epoxy

Melt Pressure Transmitters

Introduction

TT200 Series Melt Pressure Transducer is a fluid filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at a process temperature up to 750°F (400°C). The electronics of each transducer is a Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TT200 Series Melt Pressure Transducer, has a 6" rigid stem along with 18" of fluid filled flex capillary for optimal thermal isolation. The TT200 series is the most common style melt pressure transducer configuration.

Features:

Pressure Ranges	: 0-15,000 psi (metric range available)
Mounting:	1/2-20 UNF mounting thread
Diaphragm:	Standard Inconel
Temperatures:	Diaphragm 750°F (400°C)
	Electronics 225°F (107°C)
Accuracy:	+/- 0.5% Combined Error
Connector:	6 pin Bayonet Connector
	(8 pin option vailable)
Output:	4-20 mA or 0-10 VDC
Excitation Volt:	24VDC - recommended
Calibration:	80% output calibration

TT200 Series



Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- 18" of flexible capillary with stainless armor for optimum thermal isolation
- Reliable, repeatable and accurate pressure measurements
- Zero and Span adjustment
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

Ordering Guide

TT2 X	Х -	РХ	X	Х	X	X
0 - 6"stem + 18"Flex 1 - 12"stem + 18"Flex 3 - 6"stem + 30"Flex 4 - 12"stem + 30"Flex 8 - 8"stem + 18"Flex 9 - 9"stem + 18"Flex	4 - 4-20mA 5 - 0-5VDC 6 - 1-5VDC 7 - 0-10VDC	1 1.5 3 5 7.5 10 15	M - Psi x 1000 B - Bar x 100 P - MPa K - kg/cm2	S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw N - 1/2"NPT+ 36" Teflon	 S - Standard Inconel C - Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite 	 - 1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy E - Epoxy Filled Can W - Tig Welded Can with Epoxy

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Melt Pressure Transmitters

Introduction

TTX Series Melt Pressure Transducer is a fluid filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at a process temperature up to 750°F (400°C). The electronics of each transducer is a Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TTX Series Melt Pressure Transducer, has a 6" rigid stem along with 18" of fluid filled flex capillary for optimal thermal isolation. The temperature sensor is mounted behind the diaphragm which provides melt pressure and temperature from a single hole. The TTX series is the most common style melt pressure transducer configuration.

Features:

Pressure Ranges	s: 0-15,000 psi (metric range available)	TTX Series
Mounting:	1/2-20 UNF mounting thread	
Diaphragm:	Standard Inconel	P
Temperatures:	Diaphragm 750°F (400°C)	
	Electronics 225°F (107°C)	
Accuracy:	+/- 0.5% Combined Error	
Connector:	6 pin Bayonet Connector	
	(8 pin option vailable)	/
Output:	4-20 mA or 0-10 VDC	
Excitation Volt:	24 VDC - recommended	
Calibration:	80% output calibration	-



Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- Optional Temperature sensor to provide melt pressure and temperature from a single hole
- Reliable, repeatable and accurate pressure measurements
- Zero and Span adjustment
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

ттх	x	Х - Р	x	X	X	X	X
J - T/c J K - T/c K P - PT100	0 - 6"stem + 18"Flex 1 - 12"stem + 18"Flex 3 - 6"stem + 30"Flex 4 - 12"stem + 30"Flex 8 - 8"stem + 18"Flex 9 - 9"stem + 18"Flex	4 - 4-20mA 5 - 0-5VDC 6 - 1-5VDC 7 - 0-10VDC	1 1.5 3 5 7.5 10 15	 M - Psi x 1000 B - Bar x 100 P - MPa K - kg/cm2 	S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw N - 1/2"NPT+ 36" Teflon	S - Standard Inconel C - Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite	 - 1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy E - Epoxy Filled Can W - Tig Welded Can with Epoxy

Mercury Free Transducers / Transmitters

Introduction

TF100 Series Melt Pressure Transducer is a oil filled capillary designed specially for food, packaging and medical processing applications. This series of Melt Pressure Transducers utilize four active arm Wheatstone Bridge strain gauge insuring high accuracy and reliability. The TF100 Series Melt Pressure Transducer comes with 6" rigid stem and 6 pin Bayonet connector.

Features:

Pressure Ranges	: 0-10,000 psi (metric range available)
Mounting:	1/2-20 UNF mounting thread
Diaphragm:	Standard Inconel
Temperatures:	Diaphragm 615°F (323°C)
	Electronics 225°F (107°C)
Accuracy:	+/- 0.5% Combined Error
Connector:	6 pin Bayonet Connector
	(8 pin option avilable)
Output:	3.3 mV/V
Excitation Volt:	10VDC - recommended
Calibration:	80% output calibration

TF100 Series



Benefits

- Significant price/performance advantage over competitor's models
- · Direct replacement for competitor's models
- Rigid stem makes installation fast and easy
- Reliable, repeatable and accurate pressure measurements
- wide variety of pressure ranges
- One year warranty

TF1 X	Х -	РХ	X	X	X	X
0 - 6"stem 9 - 9"stem 1 - 12"stem	1 - 3.3mV/V 2 - 2.5mV/V 4 - 4-20mA 5 - 0-5VDC 7 - 0-10VDC	1 1.5 3 7.5 10 15 20	М - Рsi x 1000 В - Ваг x 100 Р - МРа	 S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw 4 - 4 pin DIN 	 S - Standard Inconel C - Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite 	1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy

Mercury Free Transducers / Transmitters

Introduction

TF200 Series Melt Pressure Transducer is a oil filled capillary designed specially for food, packaging and medical processing applications. This series of Melt Pressure Transducers utilize four active arm Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TF200 Series Melt Pressure Transducer comes with 6" rigid stem along with 18" flexible capillary with SS armor coating and 6 pin Bayonet connector.

Features:

Pressure Ranges:	0-10,000 psi (metric range available)
Mounting:	1/2-20 UNF mounting thread
Diaphragm:	Standard Inconel
Temperatures:	Diaphragm 615°F (323°C)
	Electronics 225°F (107°C)
Accuracy:	+/- 0.5% Combined Error
Connector:	6 pin Bayonet Connector
	(8 pin option vailable)
Output:	3.3 mV/V
Excitation Volt:	10VDC - recommended
Calibration:	80% output calibration





Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- 18" of flexible capillary with stainless armor for optimum thermal isolation
- Reliable, repeatable and accurate pressure measurements
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

TF2 X	Х -	РХ	X	X	X	X
0 - 6"stem + 18"Flex 1 - 12"stem + 18"Flex 3 - 6"stem + 30"Flex 4 - 12"stem + 30"Flex 8 - 8"stem + 18"Flex 9 - 9"stem + 18"Flex	1 - 3.3mV/V 2 - 2.5mV/V 4 - 4-20mA 5 - 0-5VDC 7 - 0-10VDC	1 1.5 3 7.5 10 15 20	M - Psi x 1000 B - Bar x 100 P - MPa	 S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw 4 - 4pin DIN 	 S - Standard Inconel C - Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite 	1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy

Mercury Free Transducers / Transmitters

Introduction

TFX Series Melt Pressure Transducer is a oil filled capillary designed specially for food, packaging and medical processing applications. This series of Melt Pressure Transducers utilize four active arm Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TFX Series Melt Pressure Transducer comes with 6" rigid stem along with 18" flexible capillary with SS armor coating and 6 pin Bayonet connector. The temperature sensor is mounted behind the diaphragm which provides melt pressure and temperature from a single hole.

Features:

Pressure Ranges:	0-10,000 psi (metric range available)	TFX Series
Mounting:	1/2-20 UNF mounting thread	
Diaphragm:	Standard Inconel	
Temperatures:	Diaphragm 6150°F (323°C)	and the second
	Electronics 225°F (107°C)	
Accuracy:	+/- 0.5% Combined Error	
Connector:	6 pin Bayonet Connector	
	(8 pin option vailable)	
Output:	3.3 mV/V	
Excitation Volt:	10VDC - recommended	
Calibration:	80% output calibration	

Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- Optional Temperature sensor to provide melt pressure and temperature from a single hole
- Reliable, repeatable and accurate pressure measurements
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

TFX	X	X - P X	X	X	X	X
J - T/C J K - T/C K P - PT100	0 - 6"stem + 18"Flex 1 - 12"stem + 18"Flex 3 - 6"stem + 30"Flex 4 - 12"stem + 30"Flex 8 - 8"stem + 18"Flex 9 - 9"stem + 18"Flex	1 - 3.3mV/V 1 2 - 2.5mV/V 1.5 3 - 4 - 4-20mA 5 5 - 0.5VDC 7.5 7 - 0.10VDC 10 15 20	M - Psi x 1000 B - Bar x 100 P - MPa	 S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw 4 - 4 pin DIN 	 S - Standard Inconel Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite 	 - 1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy

Melt Pressure Transducers - NAK Series

Introduction

TK100 Series Melt Pressure Transducer is a NAK filled capillary designed specially for food, packaging and medical processing applications. This series of Melt Pressure Transducers utilize four active arm Wheatstone Bridge strain gauge insuring high accuracy and reliability. The TK100 Series Melt Pressure Transducer comes with 6" rigid stem and 6 pin Bayonet connector.

Features:

Pressure Ranges:	0-10,000 psi (metric range available)
Mounting:	1/2-20 UNF mounting thread
Diaphragm:	Standard Inconel
Temperatures:	Diaphragm 615°F (323°C)
	Electronics 225°F (107°C)
Accuracy:	+/- 0.5% Combined Error
Connector:	6 pin Bayonet Connector
	(8 pin option avilable)
Output:	3.3 mV/V
Excitation Volt:	10VDC - recommended
Calibration:	80% output calibration

TK100 Series



Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- Rigid stem makes installation fast and easy
- Reliable, repeatable and accurate pressure measurements
- wide variety of pressure ranges
- One year warranty

ТК1 Х	X - I	РХ	X	X	X	X
0 - 6"stem 9 - 9"stem 1 - 12"stem	1 - 3.3mV/V 2 - 2.5mV/V 4 - 4-20mA 5 - 0-5VDC 7 - 0-10VDC	1 1.5 3 7.5 10 15 20	M - Psi x 1000 B - Bar x 100 P - MPa	 S - 6 pin Bayonet G - 6 pin Screw 8 pin Screw B - 8 pin Screw B - BC Wiring 	 S - Standard Inconel C - Chromium Nitride T - Titanium Nitride H - Hastelloy D - Diamond Particulite 	1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy

Melt Pressure Transducers - NAK Series

Introduction

TK200 Series Melt Pressure Transducer is a oil filled capillary designed specially for food, packaging and medical processing applications. This series of Melt Pressure Transducers utilize four active arm Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TK200 Series Melt Pressure Transducer comes with 6" rigid stem along with 18" flexible capillary with SS armor coating and 6 pin Bayonet connector.

Features:

Pressure Ranges:	0-10,000 psi (metric range available)
Mounting:	1/2-20 UNF mounting thread
Diaphragm:	Standard Inconel
Temperatures:	Diaphragm 615ºF (323ºC)
	Electronics 225°F (107°C)
Accuracy:	+/- 0.5% Combined Error
Connector:	6 pin Bayonet Connector
	(8 pin option vailable)
Output:	3.3 mV/V
Excitation Volt:	10VDC - recommended
Calibration:	80% output calibration

TK200 Series



Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- 18" of flexible capillary with stainless armor for optimum thermal isolation
- Reliable, repeatable and accurate pressure measurements
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

ГК2 Х	Х -	ΡΧ	X	Χ	X	X
0 - 6"stem + 18"Flex 1 - 12"stem + 18"Flex 3 - 6"stem + 30"Flex 4 - 12"stem + 30"Flex 8 - 8"stem + 18"Flex 9 - 9"stem + 18"Flex	1 - 3.3mV/V 2 - 2.5mV/V 4 - 4-20mA 5 - 0-5VDC 7 - 0-10VDC	1 1.5 3 5 7.5 10 15 20	M - Psi x 1000 B - Bar x 100 P - MPa	 S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw B - BC Wiring 	 S - Standard Inconel C - Chromium Nitride T - Tritanium Nitride H - Hastelloy D - Diamond Particulite 	 - 1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy

Melt Pressure Transducers - NAK Series

Introduction

TKX Series Melt Pressure Transducer is a oil filled capillary designed specially for food, packaging and medical processing applications. This series of Melt Pressure Transducers utilize four active arm Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TKX Series Melt Pressure Transducer comes with 6" rigid stem along with 18" flexible capillary with SS armor coating and 6 pin Bayonet connector. The temperature sensor is mounted behind the diaphragm which provides melt pressure and temperature from a single hole.

Features:

Pressure Ranges: 0-10,000 psi (metric range available)				
Mounting: 1/2-20 UNF mounting thread				
Diaphragm:	Standard Inconel			
Temperatures:	Diaphragm 6150°F (323°C)			
	Electronics 225°F (107°C)			
Accuracy:	+/- 0.5% Combined Error			
Connector:	6 pin Bayonet Connector			
	(8 pin option vailable)			
Output:	3.3 mV/V			
Excitation Volt:	10VDC - recommended			
Calibration:	80% output calibration			





Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- Optional Temperature sensor to provide melt pressure and temperature from a single hole
- Reliable, repeatable and accurate pressure measurements
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

гкх	X	X - P X	X	X	X	X
J - T/c J K - T/c K P - PT100	0 - 6"stem + 18"Flex 1 - 12"stem + 18"Flex 3 - 6"stem + 30"Flex 4 - 12"stem + 30"Flex 8 - 8"stem + 18"Flex 9 - 9"stem + 18"Flex	1 - 3.3mV/V 1 2 - 2.5mV/V 1.5 3 - 4 - 4-20mA 5 5 - 0-5VDC 7.5 7 - 0-10VDC 10 20 20	M - Psi x 1000 B - Bar x 100 P - MPa	 S - 6 pin Bayonet G - 6 pin Screw 8 pin Screw B - 8 pin Screw B - BC Wiring 	S - Standard Inconel C - Chromium Nitride T - Titanium Nitride H - Hastelloy D - Diamond Particulite	1/2°-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy

Narrow Transducers / Transmitters

Introduction

TN100 Series Melt Pressure Transducer is a fluid filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at a process temperature up to 750°F (400°C). The electronics of each transducer is a Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TN100 Series Melt Pressure Transducer is designed for space restricted areas. This transducer features 1/2-20 UNF thread with jam nut & 28" of flexible capillary.

Features:

TN100 Series





Benefits

• Significant price/performance advantage over competitor's models + Direct replacement for competitor's models

• Good for space restricted areas or for nozzle melt pressure measurement on injection molding machines

- Reliable, repeatable and accurate pressure measurements
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

TN1 X	X - I	РХ	X	X	X	X
0 - 28"Flex 1 - 60"Flex	1 - 3.3mV/V 2 - 2.5mV/V 4 - 4-20mA 5 - 0-5VDC 7 - 0-10VDC	1 1.5 3 7.5 10 15 20	М - Psi x 1000 В - Bar x 100 Р - MPa	 S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw 	 S - Standard Inconel C - Chromium Nitride T - Titanium Nitride I - Inconel Tip + Threads H - Hastelloy D - Diamond Particulite 	 - 1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy F - Mercury Free

Narrow Transducers / Transmitters

Introduction

TN200 Series Melt Pressure Transducer is a fluid filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at a process temperature up to 750°F (400°C). The electronics of each transducer is a Wheatstone Bridge strain gauge insuring high accuracy and reliability.

The TN200 Series Melt Pressure Transducer is designed for space restricted areas. This transducer features an exposed 10" bare capillary, 1/2-20 UNF thread with jam nut & 18" of flexible capillary with armor.

Features:

Pressure Range	s: 0-10,000 psi (metric range available)
Mounting:	1/2-20 UNF mounting thread + jam nut
Diaphragm:	Standard Inconel
Temperatures:	Diaphragm 750°F (400°C)
	Electronics 225°F (107°C)
Accuracy:	+/- 0.5% Combined Error
Connector:	6 pin Bayonet Connector
	(8 pin option vailable)
Output:	3.3 mV/V
Excitation Volt:	10VDC - recommended
Calibration:	80% output calibration

TN200 Series



Benefits

- Significant price/performance advantage over competitor's models
- Direct replacement for competitor's models
- Exposed Capillary allows 1/8" bend radius for mounting in tight spaces.
- Reliable, repeatable and accurate pressure measurements
- Ease of installation and calibration
- wide variety of pressure ranges
- One year warranty

TN2 X	х -	РХ	X	X	X	X
0 - 10" Bare + 18"Flex 1 - 10" Bare + 30"Flex	1 - 3.3mV/V 2 - 2.5mV/V 4 - 4-20mA 5 - 0-5VDC 7 - 0-10VDC	1 1.5 3 5 7.5 10 15 20	М - Psi x 1000 В - Bar x 100 Р - MPa	 S - 6 pin Bayonet G - 6 pin Screw 8 - 8 pin Screw 	 S - Standard Inconel C - Chromium Nitride T. Titanium Nitride Inconel Tip + Threads H - Hastelloy D - Diamond Particulite 	1/2"-20UNF M18 - M18x1.5 M10 - M10x1.0 .25 - 0.25% Accuracy F - Mercury Free

ACCESSORIES

High Temperature Wires



Specifications

- Single Conductor
- Nickel Clad Copper Conductor (27% Nickel)
- Mica Insulation
- High Temperature Fiberglass Braid
- 450 °C / 850 °F Temperature Rating
- 600 V Voltage Rating
- Stranded

Stock List

Part #	AWG	Temperature	Volatage
MGT – 20	20	450 °C / 850 °F	600 V
MGT – 18	18	450 °C / 850 °F	600 V
MGT – 16	16	450 °C / 850 °F	600 V
MGT – 14	14	450 °C / 850 °F	600 V
MGT – 12	12		
MGT – 10	10		
MGT – 8	8		

TGGT wires



Stock List

Part #	AWG	Temperature	Volatage
TGGT – 20	20	250 °C / 482 °F	600 V
TGGT – 18	18	250 °C / 482 °F	600 V
TGGT – 16	16	250 °C / 482 °F	600 V
TGGT - 14	14	250 °C / 482 °F	600 V

Silicone Tear Resistant Wire



SIHF is a special 180 °C / 355 °F cable. SHIF multi-core cable for use in areas where insulation is subjected to extreme temperature changes. SIHF cables are designed with a tear – resistant silicone jacket.

Stock List

Part #	AWG	Conductors	Outer Diameter (in)	Weight / 1000 m (KG)
SIHF – 18/3	18	3	0.268	43
SIHF – 18/4	18	4	0.307	56
SIHF – 16/3	16	3		
SIHF – 16/4	16	4		
SIHF – 14/3	14	3		
SIHF – 14/4	14	4		
SIHF – 12/3	12	3		
SIHF – 12/4	12	4		

High Temperature Accessories

Ring Terminals High Temperature Ring Terminals are made from Steel with Nickel plating which provides excellent performance under high temperature up to 900 °F / 482 °C.	
Fork Terminals High Temperature Ring Terminals are made from Steel with Nickel plating which provides excellent performance under high temperature up to 900 °F / 482 °C.	
Butt Connectors High Temperature Ring Terminals are made from Steel with Nickel plating which provides excellent performance under high temperature up to 900 °F / 482 °C.	
Quick Connect (Female) High Temperature Ring Terminals are made from Steel with Nickel plating which provides excellent performance under high temperature up to 900 °F / 482 °C.	
Quick Connect (Male) High Temperature Ring Terminals are made from Steel with Nickel plating which provides excellent performance under high temperature up to 900 °F / 482 °C.	
Ceramic Twist Connectors High Temperature Ceramic Twist Connectors are made from Ceramic which provides excellent performance under high temperatures. They are normally used to fasten two or more electrical conductors.	<u>No</u>
Fiberglass Tape High Temperature Fiberglass Tapes are made from Fiberglass substrate. It withstands high temperature to 500 °F. They are normally used for electrical wrap.	
Ceramic Terminal Covers High Temperature Ceramic Terminal Covers are made from Ceramic which provides excellent performance under high temperature. It is widely use with post terminals on the Strip & Finned Heaters. They are designed to protect exposed live terminals.	

2 Pin European Connectors

Ceramic / Aluminium

Silicone

Bakelite / Aluminium



3 Pin European Connectors

Ceramic / Aluminium

Lead Wire Protection

Stainless Steel Armour



They are made of two configurations or constructions, commonly called Square Lock (SL) & Fully Inter Lock (FL). Square Lock armour is produced from a continuous metal strip and locking one strip with another strip. It is commonly used as a protective covering for electrical wiring.

Fiberglass Sleeving



It is commonly used as a protective covering for electrical wiring and made of Fiberglass braid. Its working temperature range is between -60 °C and +450 °C. It has self-extinguishing flammability. It is highly flexible and also offers mechanical resistance as well as UV resistance.

Silicon Coated Fiberglass Sleeving



It is commonly used as a protective covering for electrical wiring. Fiberglass braided sleeving is coated with silicone rubber. Its working temperature range is between -60 $^{\circ}$ C and +250 $^{\circ}$ C. It has self-extinguishing flammability. It also offers mechanical resistance as well as UV resistance.

Rupture Discs (Burst Plugs)

Features

- Leak tight
- One piece Stainless Steel Body
- Disc flush with pressure vessel wall
- Low installation and maintenance cost
- Accuracy of ± 5%
- Pressure tested at rated burst pressure and temperature

Description

Extruder Rupture Disc (ERD) is a high performance pressure relief device primarily designed for overpressure protection of the plastic extrusion process. Extruder Rupture Discs consists of a threaded body with a conventional rupture disc welded to the end.



HEATERS & SENSORS INC.

Thermocouple Bayonet Adaptors



Features

- Nickel Plated Brass
- 1/8" NPT Thread

BAYONET AD	DAPTORS: NI Pl	ated Brass	BAYONE	FADAPTORS: SS304	
Part #	Length	Material	Part #	Length	Material
BA-078	7/8"	Ni Plated Brass	BA-078-SS	7/8"	SS304
BA-100	1"	Ni Plated Brass	BA-100-SS	1"	SS304
BA-114	1-1/4"	Ni Plated Brass	BA-114-SS	1-1/4"	SS304
BA-138	1-3/8"	Ni Plated Brass	BA-138-SS	1-3/8"	SS304
BA-112	1-1/2"	Ni Plated Brass	BA-112-SS	1-1/2"	SS304
BA-200	2"	Ni Plated Brass	BA-200-SS	2"	SS304
BA-214	2-1/4"	Ni Plated Brass	BA-214-SS	2-1/4"	SS304
BA-212	2-1/2"	Ni Plated Brass	BA-212-SS	2-1/2"	SS304
BA-300	3"	Ni Plated Brass	BA-300-SS	3"	SS304
BA-312	3-1/2"	Ni Plated Brass	BA-312-SS	3-1/2"	SS304

Solid State Relays

Features

- Provides High Speed, High Frequency switching operation
- Generate very little noise
- No operational noise
- No contact failure
- LED Power indicator

Applications



- Heating control in food industries
- Lighting control in warehouse and commercial places
- Motion control for conveyor belts, solenoid and valve control

Description

A Solid – State Relay (SSR) is an electronic switching device that switches on or off when a small external voltage is applied across its control terminals. SSR consists of a sensor which responds to appropriate input, a solid – state electronic switching device which switches power to the load circuitry, and a coupling mechanism to enable the control signal to activate this switch without mechanical parts. The relays are designed to switch either AC or DC to the load. It serves the same function as an electromechanical relay, but has no moving parts.

Packaged solid-state relays use power semiconductor devices such as thyristors and transistors, to switch currents up to around a hundred amperes. Solid-state relays have fast switching speeds compared with electromechanical relays, and have no physical contacts to wear out. Application of solid-state relays must consider their lower ability to withstand momentary overload, compared with electromechanical contacts, and their higher "on" state resistance. Unlike an electromechanical relay, a solid-state relay provides only limited switching arrangements.

Contactors / Electromechanical (Mercury Filled) Relays



A contactor is an electrical component that is similar to a relay in many regards, but that is typically used in much larger scale applications and, thus, has many features that distinguish it from a standard relay. In most cases, a **contactor** is designed specifically with high current usage in mind.

Another unique factor that separates contactors from relays is the fact that relays can typically be employed in either of two configurations: normally open or normally closed. Most contactors are designed to be used in only the normally open position. There are variations, but this is the norm. Circuit breakers, different from both, are normally closed, but open up when dangerous conditions on the circuit to which they are affixed manifest.

Contactors are not always, but oftentimes are, quite a bit larger than relays in terms of their physical size. Contactors can get large enough to require heavy equipment to move from place to place and install.

LOCATION:



ADDRESS:

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